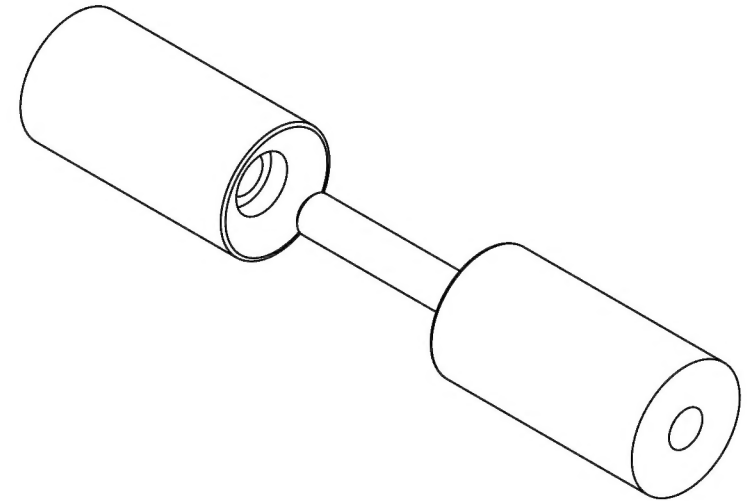
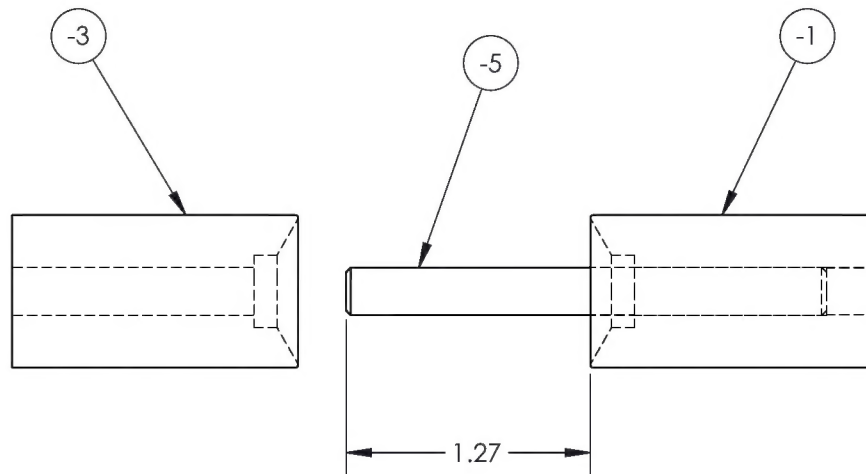


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 AND -3 CH'D DPETH OF $\varnothing .38$ WAS .25 IS .239 AND ADDED $\varnothing .757$ DIMENSION.	12/2/2013	RJC	GE



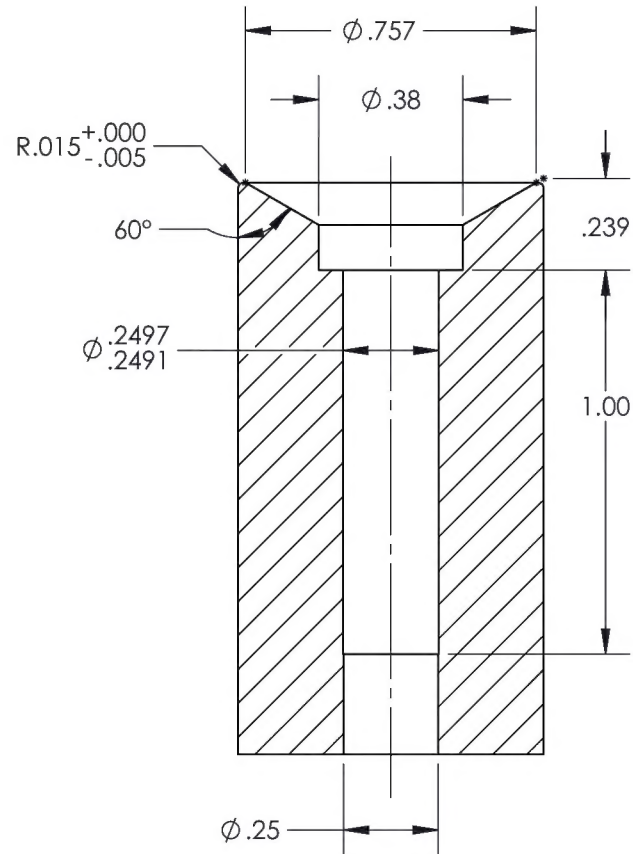
NOTE:
USE WITH BEARING 269A5050-43.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	01	$\varnothing 13/16 \times 1-5/8$	2
			-3	1	TOP	01	$\varnothing 13/16 \times 1-5/8$	3
			-5	1	PIN	STEEL	$\varnothing 1/4 \times 2-1/2$ MCMaster-CARR #98381A552 (MODIFIED)	4

RED BARN MACHINE	
STAKING TOOL	
DWG NO. RBT18807	REV 1
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX $\pm .005$ FRACTIONS $\pm 1/32$.XX $\pm .01$ ANGLES $\pm 5^\circ$.X $\pm .1$	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 11/18/2013
SHEET 1 OF 4	

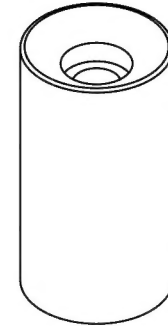
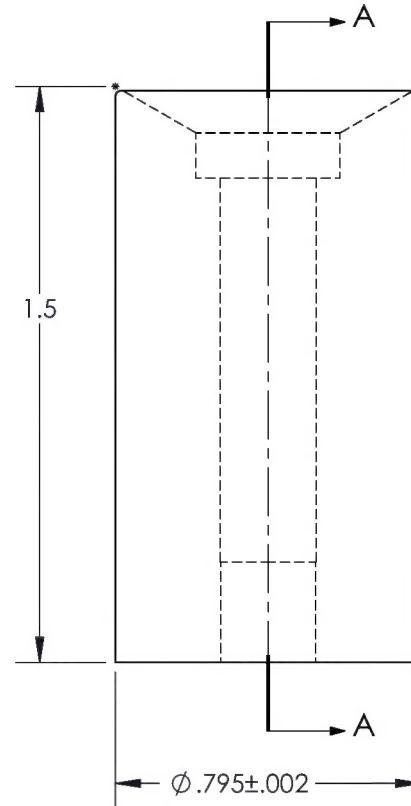
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-1 CH'D DPETH OF $\phi .38$ WAS .25 IS .239 AND ADDED $\phi .757$ DIMENSION.	12/2/2013	RJC	GE



SECTION A-A

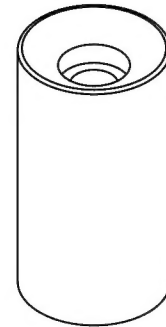
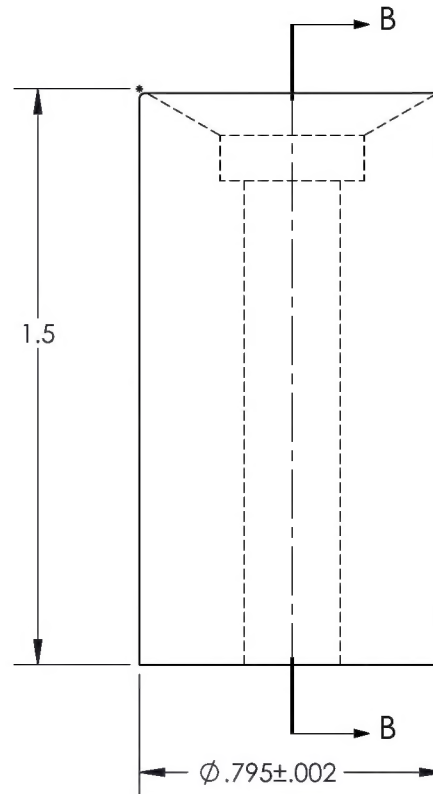
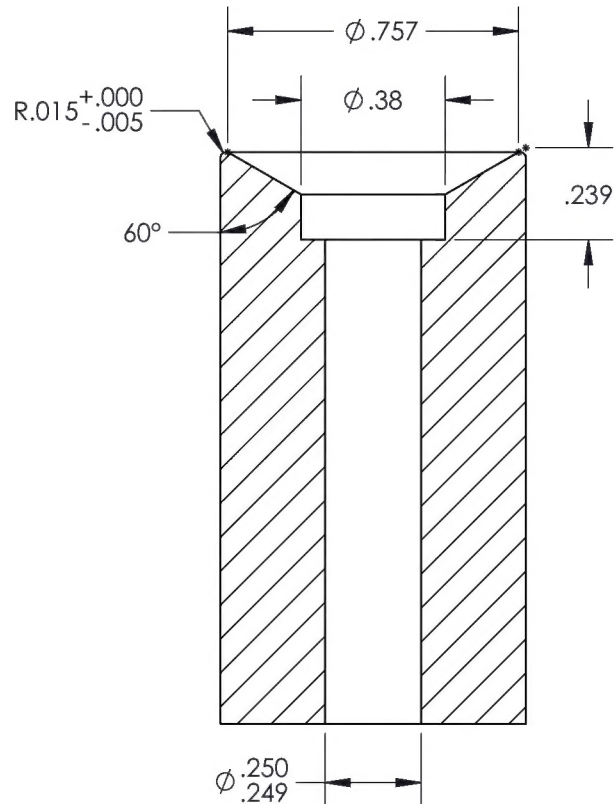
(-1)
BASE



RED BARN MACHINE	
STAKING TOOL	
DWG NO.	RBT18807-1
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT 50-55 HRC
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269A & 300
SCALE 2:1	DATE 11/18/2013
SHEET 2 OF 4	

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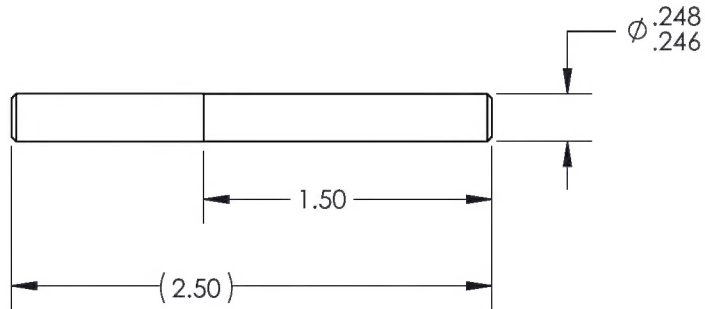
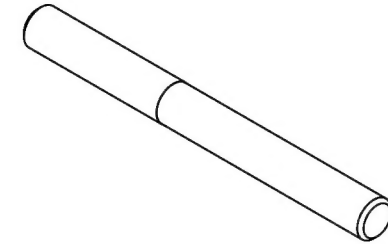
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	-3 CH'D DPETH OF $\phi .38$ WAS .25 IS .239 AND ADDED $\phi .757$ DIMENSION.	12/2/2013	RJC	GE



RED BARN MACHINE	
STAKING TOOL	
DWG NO.	RBT18807-3
MAT'L 01	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT 50-55 HRC
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	269A & 300
SCALE 2:1	DATE 11/18/2013
SHEET 3 OF 4	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-5)

PIN

 RED BARN MACHINE	
TITLE STAKING TOOL	
DWG NO. RBT18807-5	REV 1
MAT'L STEEL	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH SPEC USED ON MODEL 269A & 300
SCALE 1:1	DATE 11/18/2013 SHEET 4 OF 4